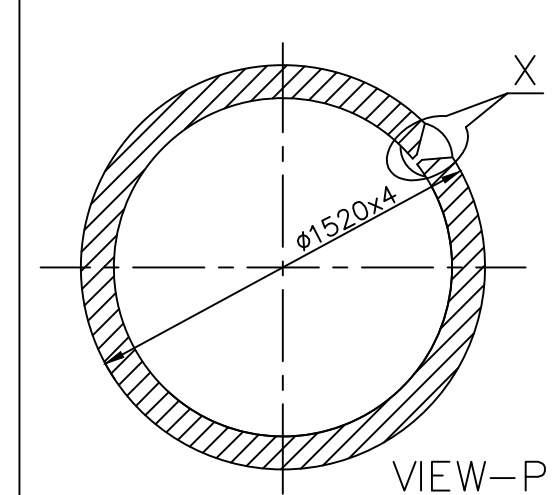
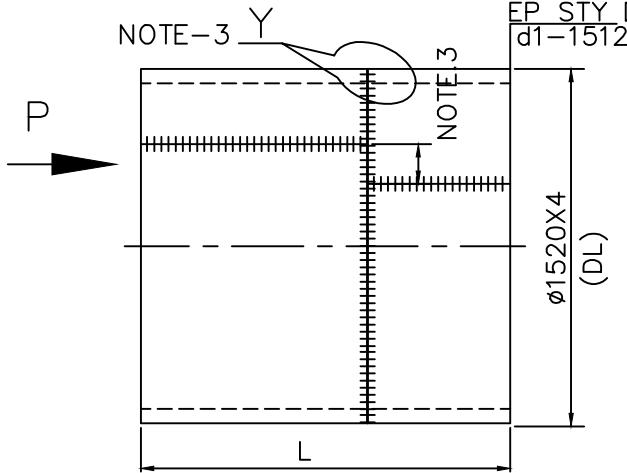
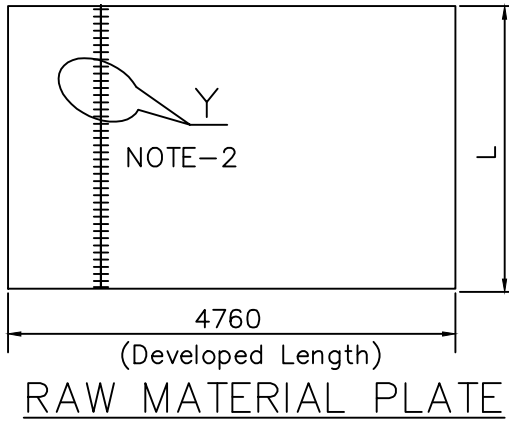


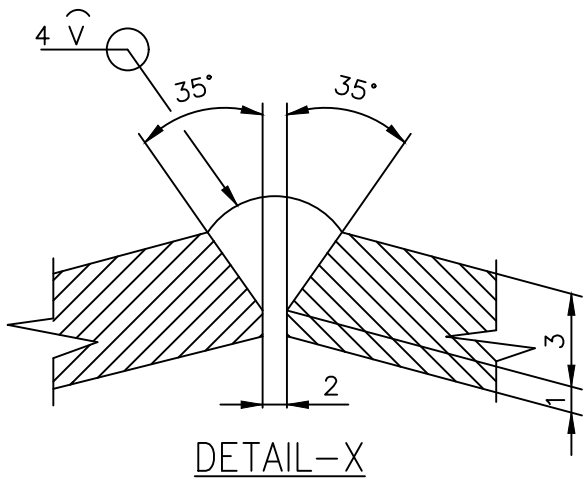
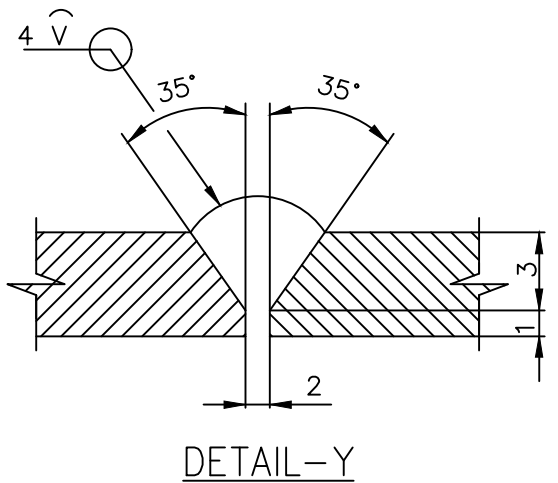
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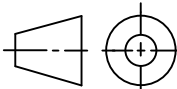
DRAWING No



- NOTES:-
- 1 WELDED PORTIONS SHALL HAVE A UNIFORMLY SMOOTH SURFACE FINISH WITHOUT BURRS, WELD SPATTER, CRACKS ETC. FULL PENETRATION OF WELDS TO BE ENSURED.
 - 2 IF SINGLE PLATE OF GIVEN SIZE IS NOT AVAILABLE, THEN TWO PLATES (MAXIMUM) CAN BE JOINED TO BUILD UP THE DEVELOPED SIZE AND ROLLED AS SHOWN.
 - 3 SUITABLE STAGGERING OF LONGITUDINAL WELD JOINTS IS TO BE DONE, IF PIPE LENGTH HAS TO BE BUILT UP.
 - 4 WELD JOINTS ARE TO BE RADIOGRAPHED AS PER APPLICABLE QP.
 - 5 SPIDER ARRANGEMENT HAS TO BE WELDED AT THE ENDS AFTER EDGE PREPARATION. REFER DWG.NO. 4-80-999-93078



03	03	PLATE PL.4x4760xL=1000	3-80-655-35669			C	152 328
02	02	PLATE PL.4x4760xL=4230	3-80-655-35669			C	644 347
01	01	PLATE PL.4x4760xL=2425	3-80-655-35669			C	369 395
VAR NO.	ITEM NO.	DESCRIPTION	DRAWING NO.	ITEM NO. VAR NO.	MATERIAL CODE MATERIAL SPEC.	A C	UNIT WT. QTY.

TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT										
 BHARAT HEAVY ELECTRICALS LTD., PIPING CENTRE, MADRAS					DRN	NAME M.P.K	SIGN -sd-	DATE 03.05.19	NO OF ITEMS	
					CHD	SARAVANAN.C	-sd-	03.05.19		
					APPD	KVR	-sd-	03.05.19		
DEPT. CODE	GRADE OF UN TOL. DIM C/M/F		SCALE N.T.S	WEIGHT (Kg). ----	NAME OF ORIGINAL ORGANISATION -----				ITEM No.	
TITLE PLATE FORMED PIPE (OD1520x4) SS					CARD CODE U 01	DRAWING No. 3-80-655-35669				REV 00